

## TECHNICAL DATASHEET



# STONE CHIP

**ART. NO:** # 135.700

Rubberized, paintable undercoating. Key active ingredients include rubber, hydrocarbon resins, plasticizers and extender pigments. A high quality, fast drying, paintable, rust preventative undercoat for automotive use. The product is propelled by a hydrocarbon blend. Can be overcoated with a flexible enamel or lacquer. Because of the variety of paints available, user should determine suitability and assume liability for any checking, cracking or imperfections of painted surface.

### FEATURES

- ✓ Fast dry
- ✓ Paintable
- ✓ Inhibits rust
- ✓ Deadens sound

### APPLICATIONS

For undercoating cars, trucks, wheel arches, fenders, quarter and door panels, firewalls, hoods, etc. Excellent for touching up previously rust proofed cars and trucks.

### HANDLING

Shake well before using. Clean surface to remove grease and wax. Spray thin, even coats, using short strokes. To clean nozzle after spraying, turn can upside down and spray. Remove overspray with paint thinner.

### SAFETY

*The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply. Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.*

### SPECIFICATIONS:

**Appearance:** Black  
**Specific Gravity (@ 21oC):** 0.98 + - 0.02  
**Viscosity** (Brookfield, SPN #4, @ 20 RMP, @ 25°C): 1000 + - 200 cps  
**pH (@ 25oC):** Not Applicable  
**Non-Volatile (Aerosol, % by wt):** 24 + - 2%  
**Vapour Pressure (@ 21oC):** 50 to 60 psig  
**Spray Pattern (@ 21oC):** Conical  
**Spray Rate** (10 s, @ 21°C depending on actuator): 30 to 65g/10s

### FILM CHARACTERISTICS

**Air Dry Time (Humidity @ 50%, Temperature @ 25oC)**  
**Set to Touch:** 5 to 8 min  
**Tack Free:** 20 to 30 min  
**Hard Dry:** Overnight  
**Coverage (0.5 to 1.0 mil, @ 25oC):** 10 to 15 ft<sup>2</sup>/340 g  
**Gloss (60 Head, 0.5 to 1.0 mil, @25oC):** <10  
**Pencil Hardness (48 h cure, @25oC):** <6B  
**Flexibility (48 h cure, @25oC):** 1/8" Mandrel  
**Adhesion To Cold Rolled Steel (48 h cure, @25oC):** 100%  
**Impact (0.5 to 1.0 mil, 48 h cure, @25oC)**  
**Direct :** 2.5 kg **Indirect :** 20 kg  
**Recoatability (@25oC):** anytime