Safety Data Sheet
acc. to OSHA HCS

Printing date 07/15/2025 Reviewed on 07/15/2025

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1 Identification

· **Product identifier**

· **Trade name:** **HIT_2020-4/HIT_2020-16 NR URETHANE PAINT CATALYST**

· **Article number:** 2020

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
HIGH TECK PRODUCTS
PO BOX 24631
WEST PALM BEACH, FLORIDA 33416
USA
877-900-8325
info@highteckproducts.com

· **Information department:** Product safety department
· **Emergency telephone number:** 800 424-9300 (Chemtrec)

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flammable Liquids 3	H226 Flammable liquid and vapor.

GHS08 Health hazard

Sensitization - Respiratory 1	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

GHS07

Eye Irritation 2A	H319 Causes serious eye irritation.
Sensitization - Skin 1	H317 May cause an allergic skin reaction.
Specific Target Organ Toxicity - Single Exposure 3	H336 May cause drowsiness or dizziness.

· **Label elements**
· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**
poly(hexamethylene diisocyanate)
n-butyl acetate

· **Hazard statements**
Flammable liquid and vapor.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause drowsiness or dizziness.

· **Precautionary statements**
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
If experiencing respiratory symptoms: Call a poison center/doctor.
Wash contaminated clothing before reuse.
In case of fire: Use CO2, powder or water spray to extinguish.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

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· ***HMIS-ratings (scale 0 - 4)***

HEALTH *2	*Health = *2*
FIRE 3	*Fire = 3*
REACTIVITY 0	*Reactivity = 0*

· ***Other hazards***
· ***Results of PBT and vPvB assessment***
· ***PBT:*** *Not applicable.*
· ***vPvB:*** *Not applicable.*

3 Composition/information on ingredients

· ***Chemical characterization: Mixtures***
· ***Description:*** *Mixture of the substances listed below with nonhazardous additions.*

· **Dangerous components:**		
28182-81-2	poly(hexamethylene diisocyanate)	50-100%
123-86-4	n-butyl acetate	25-50%
110-43-0	heptan-2-one	2.5-10%

4 First-aid measures

· ***Description of first aid measures***
· ***General information:*** *Immediately remove any clothing soiled by the product.*
· ***After inhalation:***
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· ***After skin contact:*** *Immediately wash with water and soap and rinse thoroughly.*
· ***After eye contact:***
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· ***After swallowing:*** *If symptoms persist consult doctor.*
· ***Information for doctor:***
· ***Most important symptoms and effects, both acute and delayed***
No further relevant information available.
· ***Indication of any immediate medical attention and special treatment needed***
No further relevant information available.

5 Fire-fighting measures

· ***Extinguishing media***
· ***Suitable extinguishing agents:***
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
· ***Special hazards arising from the substance or mixture*** *No further relevant information available.*
· ***Advice for firefighters***
· ***Protective equipment:*** *No special measures required.*

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6 Accidental release measures

· ***Personal precautions, protective equipment and emergency procedures***
Wear protective equipment. Keep unprotected persons away.

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· ***Environmental precautions:***
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
· ***Methods and material for containment and cleaning up:***
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
· ***Reference to other sections***
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
· ***Protective Action Criteria for Chemicals***

· ***PAC-1:***		
28182-81-2	poly(hexamethylene diisocyanate)	7.8 mg/m³
123-86-4	n-butyl acetate	5 ppm
110-43-0	heptan-2-one	150 ppm
822-06-0	hexamethylene-di-isocyanate	0.018 ppm

· ***PAC-2:***		
28182-81-2	poly(hexamethylene diisocyanate)	2.9 mg/m3
123-86-4	n-butyl acetate	200 ppm
110-43-0	heptan-2-one	670 ppm
822-06-0	hexamethylene-di-isocyanate	0.2 ppm

· ***PAC-3:***		
28182-81-2	poly(hexamethylene diisocyanate)	17 mg/m3
123-86-4	n-butyl acetate	3000* ppm
110-43-0	heptan-2-one	4000* ppm
822-06-0	hexamethylene-di-isocyanate	3 ppm

7 Handling and storage

· ***Handling:***
· ***Precautions for safe handling***
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
· ***Information about protection against explosions and fires:***
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

· ***Conditions for safe storage, including any incompatibilities***
· ***Storage:***
· ***Requirements to be met by storerooms and receptacles:*** *No special requirements.*
· ***Information about storage in one common storage facility:*** *Not required.*
· ***Further information about storage conditions:*** *Keep receptacle tightly sealed.*
· ***Specific end use(s)*** *No further relevant information available.*

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8 Exposure controls/personal protection

· ***Additional information about design of technical systems:*** *No further data; see section 7.*

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· **Control parameters**
· **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

123-86-4 n-butyl acetate	
PEL	Long-term value: 710 mg/m³, 150 ppm
REL	Short-term value: 950 mg/m³, 200 ppm Long-term value: 710 mg/m³, 150 ppm
TLV	Short-term value: 712 mg/m³, 150 ppm Long-term value: 238 mg/m³, 50 ppm
110-43-0 heptan-2-one	
PEL	Long-term value: 465 mg/m³, 100 ppm
REL	Long-term value: 465 mg/m³, 100 ppm
TLV	Long-term value: 50 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
· **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· **Eye protection:**

Tightly sealed goggles

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9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	Liquid
Color:	Clear
· **Odor:**	Characteristic
· **Odor threshold:**	Not determined.
· **pH-value:**	Not determined (pH N/A in solvent coatings)
· **Change in condition**	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	124-128 °C (255.2-262.4 °F)
· **Flash point:**	27 °C (80.6 °F)
· **Flammability:**	Flammable.
· **Auto igniting:**	370 °C (698 °F)
· **Decomposition temperature:**	Not determined.
· **Ignition temperature:**	Product is not selfigniting.
· **Danger of explosion:**	Product is not explosive. However, formation of explosive air/ vapor mixtures are possible.
· **Explosion limits:**	
Lower:	1.2 Vol %
Upper:	7.5 Vol %
· **Vapor pressure at 20 °C (68 °F):**	10.7 hPa (8 mm Hg)
· **Vapor pressure at 50 °C (122 °F):**	55 hPa (41.3 mm Hg)
· **Density at 20 °C (68 °F):**	1.053 g/cm³ (8.7873 lbs/gal)
· **Relative density**	Not determined.
· **Vapor density**	Not determined.
· **Evaporation rate**	Not determined.
· **Solubility in / Miscibility with**	
Water:	Fully miscible.
· **Partition coefficient (n-octanol/water):**	Not determined.
· **Viscosity:**	
Dynamic:	Not determined.
Kinematic:	Not determined.
· **Solvent content:**	
Organic solvents:	36.5 %

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VOC content:	36.45 % 315.9 g/l / 2.64 lb/gal
Solids content:	70.0 %
· **Other information**	No further relevant information available.

10 Stability and reactivity

· **Reactivity** No further relevant information available.
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **Possibility of hazardous reactions** No dangerous reactions known.
· **Conditions to avoid** No further relevant information available.
· **Incompatible materials:** No further relevant information available.
· **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

123-86-4 n-butyl acetate

Oral	LD50	13,100 mg/kg (rat)
Dermal	LD50	>5,000 mg/kg (rabbit)
Inhalative	LC50/4 h	>21 mg/l (rat)

· **Primary irritant effect:**
· **on the skin:** No irritant effect.
· **on the eye:** Irritating effect.
· **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**
None of the ingredients is listed.

· **NTP (National Toxicology Program)**
None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients is listed.

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12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **Persistence and degradability** No further relevant information available.
· **Behavior in environmental systems:**
· **Bioaccumulative potential** No further relevant information available.
· **Mobility in soil** No further relevant information available.
· **Additional ecological information:**
· **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**
· **Recommendation:** Disposal must be made according to official regulations.
· **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· **UN-Number**	
· **DOT, IMDG, IATA**	UN1263
· **UN proper shipping name**	
· **DOT**	Paint
· **IMDG, IATA**	PAINT
· **Transport hazard class(es)**	
· **DOT**	

· **Class**	3 Flammable liquids
· **Label**	3

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· **IMDG, IATA**

· **Class**	3 Flammable liquids
· **Label**	3
· **Packing group**	
· **DOT, IMDG, IATA**	III
· **Environmental hazards:**	
· **Marine pollutant:**	No
· **Special precautions for user**	Warning: Flammable liquids
· **Hazard identification number (Kemler code):**	30
· **EMS Number:**	F-E,S-E
· **Stowage Category**	A
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	Not applicable.
· **Transport/Additional information:**	
· **DOT**	
· **Quantity limitations**	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN 1263 PAINT, 3, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

822-06-0	hexamethylene-di-isocyanate

· **TSCA (Toxic Substances Control Act):**
All components have the value ACTIVE.

· **Hazardous Air Pollutants**

822-06-0	hexamethylene-di-isocyanate

· **Proposition 65**

· **Chemicals known to cause cancer:**
None of the ingredients is listed.

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· **Chemicals known to cause reproductive toxicity for females:**
None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**
None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**
None of the ingredients is listed.

· **TLV (Threshold Limit Value)**
None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**
None of the ingredients is listed.

· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**
poly(hexamethylene diisocyanate)
n-butyl acetate

· **Hazard statements**
Flammable liquid and vapor.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause drowsiness or dizziness.

· **Precautionary statements**
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a poison center/doctor if you feel unwell.
Specific treatment (see on this label).

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If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
If experiencing respiratory symptoms: Call a poison center/doctor.
Wash contaminated clothing before reuse.
In case of fire: Use CO2, powder or water spray to extinguish.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· **Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.*

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** *Environment protection department.*
· **Contact:** *Product Safety Dept.*
· **Date of preparation / last revision** *07/15/2025 / 1*
· **Abbreviations and acronyms:**
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flammable Liquids 3: Flammable liquids – Category 3
Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
Sensitization - Respiratory 1: Respiratory sensitisation – Category 1
Sensitization - Skin 1: Skin sensitisation – Category 1
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3
· **** Data compared to the previous version altered.***