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## SAFETY DATA SHEET

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### SECTION 1: Identification

#### 1.1 GHS Product identifier

Product name HIT.7425-4/HIT.7425-16 Primer Activator  
Product number HIT.7425-4/HIT.7425-16  
Brand High Teck

#### 1.2 Other means of identification

Hexamethylene Diisocyanate (HDI homopolymer); 7425-16

#### 1.3 Recommended use of the chemical and restrictions on use

Identified Product Uses: Automotive Refinish. For industrial use only.

#### 1.4 Supplier's details

Name : High Teck Products  
Address PO Box 24631  
West Palm Beach  
Florida FL 33416  
United States  
Telephone T: 877-900-8325  
email info@highteckproducts.com

#### 1.5 Emergency phone number

Chemtrec: 800-424-9300 CCN644298

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### SECTION 2: Hazard identification

#### General hazard statement

Harmful if inhaled. May be fatal if swallowed and enters airways. May cause drowsiness or dizziness. May cause allergy or asthma symptoms or breathing difficulties if inhaled Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause damage to organs (Liver, kidneys and Lungs) through prolonged or repeated exposure. May damage fertility or the unborn child. Hexaamethylene Diisocyanate Polymer reacts slowly with water to form urea. Keep product away from high moisture and/or sources of water. Suspected of causing cancer.

#### 2.1 Classification of the substance or mixture

##### GHS classification in accordance with: (US) OSHA (29 CFR 1910.1200)

- Flammable liquids, Cat. 1
- Sensitization, respiratory, Cat. 1
- Sensitization, skin, Cat. 1
- Toxic to reproduction, Cat. 1B
- Skin corrosion/irritation, Cat. 2

- Specific target organ toxicity (repeated exposure), Cat. 2
- Eye damage/irritation, Cat. 2A
- Acute toxicity, inhalation, Cat. 3
- Specific target organ toxicity (single exposure), Cat. 3

## 2.2 GHS label elements, including precautionary statements

### Pictogram



### Signal word

**Danger**

### Hazard statement(s)

H224	Extremely flammable liquid and vapor
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H331	Toxic if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H360	May damage fertility or the unborn child [effect, route]
H373	May cause damage to organs [organs] through prolonged or repeated exposure [route]

### Precautionary statement(s)

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P264	Wash ... thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.
P302+P352	IF ON SKIN: Wash with plenty of water/soap and water
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P311	Call a POISON CENTER/doctor/...
P312	Call a POISON CENTER/doctor/.../ if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P321	Specific treatment (see ... on this label).
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 P342+P311	If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a POISON CENTER/doctor/qualified medical provider
P362+P364 P363	Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use ... to extinguish.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with all local, state, and federal regulations

### 2.3 Other hazards which do not result in classification

#### Precautionary statement(s)

Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. [In case of inadequate ventilation] wear respiratory protection. Avoid breathing mist/vapors/spray. Contaminated work clothing should not be allowed out of the workplace.

#### Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. For large container, ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lightning equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe mist, vapors and spray. Use only outdoors or in a well-ventilated area. Wear protective gloves, protective clothing, eye and face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Keep product away from high moisture environments or water source.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

Component	Concentration
<b>HEXAMETHYLENE DIISOCYANATE (CAS no.: 822-06-0; EC no.: 212-485-8; Index no.: 615-011-00-1)</b>	<b>25 - 35 % (weight)</b>
CLASSIFICATIONS: Acute toxicity, inhalation, Cat. 3; Specific target organ toxicity (single exposure), Cat. 3; Skin corrosion/irritation, Cat. 2; Eye damage/irritation, Cat. 2A; Sensitization, respiratory, Cat. 1; Sensitization, skin, Cat. 1. HAZARDS: H315 - Causes skin irritation; H317 - May cause an allergic skin reaction; H319 - Causes serious eye irritation; H331 - Toxic if inhaled; H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled; H335 - May cause respiratory irritation. [SCLs/M-factors/ATEs]: *; Resp. Sens. 1; H334: C ≥ 0,5 %; Skin Sens. 1; H317: C ≥ 0,5 %	
<b>Butyl acetate (CAS no.: 123-86-4; EC no.: 204-658-1; Index no.: 607-025-00-1)</b>	<b>5 - 10 % (weight)</b>
CLASSIFICATIONS: Flammable liquids, Cat. 3; Specific target organ toxicity (single exposure), Cat. 3. HAZARDS: H226 - Flammable liquid and vapor; H335 - May cause respiratory irritation; H336 - May cause drowsiness or dizziness.	
<b>Toluene (CAS no.: 108-88-3; EC no.: 203-625-9; Index no.: 601-021-00-3)</b>	<b>35 - 45 % (weight)</b>
CLASSIFICATIONS: Flammable liquids, Cat. 2; Toxic to reproduction, Cat. 2; Aspiration hazard, Cat. 1; Specific target organ toxicity (repeated exposure), Cat. 2; Skin corrosion/irritation, Cat. 2; Specific target organ toxicity (single exposure), Cat. 3. HAZARDS: H225 - Highly flammable liquid and vapor; H304 - May be fatal if swallowed and enters airways; H315 - Causes skin irritation; H335 - May cause respiratory irritation; H336 - May cause drowsiness or dizziness; H361 - Suspected of damaging fertility or the unborn child [effect, route]; H361d - ; H373 - May cause damage to organs [organs] through prolonged or repeated exposure [route].	
<b>Propanol, 1(or 2)-methoxy-, acetate (CAS no.: 84540-57-8)</b>	<b>20 - 30 % (weight)</b>
CLASSIFICATIONS: No data available. HAZARDS: No data available.	
<b>4-isocyanatosulphonyltoluene (CAS no.: 4083-64-1; EC no.: 223-810-8; Index no.: 615-012-00-7)</b>	<b>0.15 - 0.25 % (weight)</b>
CLASSIFICATIONS: Specific target organ toxicity (single exposure), Cat. 3; Skin corrosion/irritation, Cat. 2; Eye damage/irritation, Cat. 2A; Sensitization, respiratory, Cat. 1. HAZARDS: H315 - Causes skin irritation; H319 - Causes serious eye irritation; H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled; H335 - May cause respiratory irritation. [SCLs/M-factors/ATEs]: Eye Irrit.; H319: C ≥ 5 %; STOT SE 3; H335: C ≥ 5 %; Skin Irrit. 2; H315: C ≥ 5 %	
<b>1,2,4-Trimethylbenzene (CAS no.: 95-63-6; EC no.: 202-436-9; Index no.: 601-043-00-3)</b>	<b>1 - 1.5 % (weight)</b>
CLASSIFICATIONS: Flammable liquids, Cat. 3; Acute toxicity, inhalation, Cat. 4; Specific target organ toxicity (single exposure), Cat. 3; Skin corrosion/irritation, Cat. 2; Eye damage/irritation, Cat. 2A; Hazardous to the aquatic environment, long-term (chronic), Cat. 2. HAZARDS: H226 - Flammable liquid and vapor; H315 - Causes skin irritation; H319 - Causes serious eye irritation; H332 - Harmful if inhaled; H335 - May cause respiratory irritation; H411 - Toxic to aquatic life with long lasting effects.	

<b>Mesitylene (CAS no.: 108-67-8; EC no.: 203-604-4; Index no.: 601-025-00-5)</b>	<b>0.2 - 0.3 % (weight)</b>
CLASSIFICATIONS: Flammable liquids, Cat. 3; Specific target organ toxicity (single exposure), Cat. 3; Hazardous to the aquatic environment, long-term (chronic), Cat. 2. HAZARDS: H226 - Flammable liquid and vapor; H335 - May cause respiratory irritation; H411 - Toxic to aquatic life with long lasting effects. [SCLs/M-factors/ATEs]: STOT SE 3; H335: C ≥ 25 %	
<b>Xylene (CAS no.: 1330-20-7; EC no.: 215-535-7; Index no.: 601-022-00-9)</b>	<b>0.1 - 0.13 % (weight)</b>
CLASSIFICATIONS: Flammable liquids, Cat. 3; Acute toxicity, inhalation, Cat. 4; Acute toxicity, dermal, Cat. 4; Skin corrosion/irritation, Cat. 2; Eye damage/irritation, Cat. 2A; Aspiration hazard, Cat. 1; Specific target organ toxicity (repeated exposure), Cat. 2; Specific target organ toxicity (single exposure), Cat. 3. HAZARDS: H226 - Flammable liquid and vapor; H304 - May be fatal if swallowed and enters airways; H312 - Harmful in contact with skin; H315 - Causes skin irritation; H319 - Causes serious eye irritation; H332 - Harmful if inhaled; H335 - May cause respiratory irritation; H336 - May cause drowsiness or dizziness; H373 - May cause damage to organs [organs] through prolonged or repeated exposure [route]. [SCLs/M-factors/ATEs]: *	
<b>Cumene (CAS no.: 98-82-8; EC no.: 202-704-5; Index no.: 601-024-00-X)</b>	<b>0.1 - 0.13 % (weight)</b>
CLASSIFICATIONS: Flammable liquids, Cat. 3; Aspiration hazard, Cat. 1; Specific target organ toxicity (single exposure), Cat. 3; Hazardous to the aquatic environment, long-term (chronic), Cat. 2. HAZARDS: H226 - Flammable liquid and vapor; H304 - May be fatal if swallowed and enters airways; H335 - May cause respiratory irritation; H411 - Toxic to aquatic life with long lasting effects.	

**Trade secret statement (OSHA 1910.1200(i))**

Any concentration shown as a < % weight is to protect confidentiality or is due to batch variation.

There are no additional ingredients within the current knowledge of the supplier.

Concentrations are classified and although require reporting in this section.

**SECTION 4: First-aid measures****4.1 Description of necessary first-aid measures**

General advice	In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).
If inhaled	Remove person to fresh air and keep comfortable for breathing. If unconscious, place in recovery position Get emergency medical help immediately. Specific treatment maybe required
In case of skin contact	Wash with plenty of water for at least 15 minutes. Specific treatment recommend, consult qualified medical professional if irritation develops or persists. Take off contaminated clothing and wash it before reuse. Acute and delayed symptoms and effects: Causes skin irritation. Signs/symptoms may include localized redness, swelling, and itching. Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterized by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
In case of eye contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor.

Acute and delayed symptoms and effects: Causes serious eye damage. Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision. Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterized by tearing or conjunctival redness (as with windburn).

If swallowed

Get medical help. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.

Acute and delayed symptoms and effects: May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.

Personal protective equipment for first-aid responders

Obtain exposure TWA time to understand saturation of vapors potentially inhaled.

#### 4.2 Most important symptoms/effects, acute and delayed

Effects: (acute or delayed): Inhalation of high concentrations vapors can cause narcotic effect. May cause irritation of eyes and respiratory tract. May cause skin irritation. Following repeated or prolonged contact, it has a degreasing effect on the skin. In high concentration, can cause depression of the central nervous system. May cause kidney damage.

#### 4.3 Indication of immediate medical attention and special treatment needed, if necessary

No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

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### SECTION 5: Fire-fighting measures

#### 5.1 Suitable extinguishing media

Foam. Dry chemical powder. BCF (where regulations permit). Carbon dioxide. Water spray or fog - Large fires only. Use water spray

#### 5.2 Specific hazards arising from the chemical

Hexamethylene Diisocyanate Unstable in the presence of incompatible materials. Carbon oxides, Nitrogen oxides (NO<sub>x</sub>)

Combustible.

Fire may cause evolution of: Hydrogen cyanide (hydrocyanic acid), nitrogen oxides

Caution! in contact with water product releases: carbon dioxide

Risk of explosion.

Vapors are heavier than air and may spread along floors. Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapors possible in the event of fire. Product is considered stable.

Hazardous polymerization will not occur. Avoid high moisture

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N-Butyl acetate: Do not allow run-off from fire fighting to enter drains or water courses.

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Toluene: Carbon oxides

Combustible. Pay attention to flashback. Vapors are heavier than air and may spread along floors. Development of hazardous combustion gases or vapors possible in the event of fire. Forms explosive mixtures with air at ambient temperatures.

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XYLENES (MIXED): Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). Aldehydes

### 5.3 Special protective actions for fire-fighters

Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Wear self-contained breathing apparatus for firefighting if necessary.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Use personal protection recommended in Section 8.

As an immediate precautionary measure, isolate spill or leak area in all directions. Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate enclosed areas.

### 6.2 Environmental precautions

Keep out of drains, sewers, ditches, and waterways.

### 6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

#### Reference to other sections

For disposal see section 13.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. DO NOT allow clothing wet with material to stay in contact with skin. Avoid contact with skin, eyes and clothing. Avoid breathing vapors, spray mists or sanding dust. In case of insufficient ventilation, wear suitable respiratory equipment.

### 7.2 Conditions for safe storage, including any incompatibilities

Keep workplace dry. Do not allow product to come into contact with water. Store below 120F to avoid building vapor pressure in container. Keep container tightly closed. Keep out of the reach of children.

#### Specific end use(s)

Apart from the uses mentioned in section 1 no other specific uses are stipulated.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

**1. Butyl acetate (CAS: 123-86-4 EC: 204-658-1)**

PEL (Inhalation): 150 ppm, 710 mg/m<sup>3</sup> (OSHA) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

REL (Inhalation): 150 ppm, (ST) 200 ppm (NIOSH) NIOSH REL

TLV® (Inhalation): 150 ppm, (ST) 200 ppm; USA (ACGIH) ACGIH

**2. HEXAMETHYLENE DIISOCYANATE (CAS: 822-06-0 EC: 212-485-8)**

BEI® - urine: 15mg/g Creatinine (ACGIH) ACGIH

REL (Inhalation): .03mg/m<sup>3</sup> (OSHA) OSHA Annotated Table Z-1. [www.osha.gov](http://www.osha.gov)

TWA (Inhalation): .0050 ppm (ACGIH) ACGIH

**3. Toluene (CAS: 108-88-3)**

PEL-C (Inhalation): 300 ppm (OSHA) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

PEL-Peak (Inhalation): 500 ppm (10 minutes) (OSHA) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

PEL-TWA (Inhalation): 200 ppm (OSHA) Central nervous system depression, causing fatigue, headache, confusion, paresthesia, dizziness, and muscular incoordination. Irritation of the eyes, mucous membranes, and upper respiratory tract

REL (Inhalation): 100 ppm, 375 mg/m<sup>3</sup>, ; USA (NIOSH) Fatigue, weakness, confusion, headache, dizziness, drowsiness. Unconsciousness. Irritation of the eyes, respiratory tract, and skin

STEL (Inhalation): 150 ppm (560 mg/m<sup>3</sup>) (NIOSH) Fatigue, weakness, confusion, headache, dizziness, drowsiness. Unconsciousness. Irritation of the eyes, respiratory tract, and skin

STEL (Inhalation): 150 ppm, 560 mg/m<sup>3</sup>; USA (OSHA) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

TLV® (Inhalation): 20 ppm (75 mg/m<sup>3</sup>) (ACGIH) Female reproductive system damage and pregnancy loss. Central nervous system impairment and visual impairment

**4. Xylene (CAS: 1330-20-7)**

REL (Inhalation): 100 ppm, (ST) 150 ppm (NIOSH) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

ST (Inhalation): 125 ppm, 545 mg/m<sup>3</sup> (OSHA) OSHA Annotated Table P0, [www.osha.gov](http://www.osha.gov)

STEL (Inhalation): 150 ppm (ACGIH) ACGIH

TLV® (Inhalation): 50 ppm; USA (ACGIH) ACGIH

TWA (Inhalation): 20 ppm; USA (ACGIH) ACGIH

TWA (Inhalation): 100 ppm, 435 mg/m<sup>3</sup> (NIOSH) NIOSH REL

TWA (Inhalation): 100 ppm, 435 mg/m<sup>3</sup> (OSHA) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

TWA (Inhalation): 100 ppm, 435 mg/m<sup>3</sup> (OSHA) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

TWA (Inhalation): 50 ppm, 245 mg/m<sup>3</sup> (OSHA) OSHA Annotated Table Z-1, [www.osha.gov](http://www.osha.gov)

**8.2 Appropriate engineering controls**

If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Half mask or full face respirators with appropriate cartridge to eliminate inhalation of vapors and/or dust.

**8.3 Individual protection measures, such as personal protective equipment (PPE)****Pictograms**

**Eye/face protection**

Safety glasses with side-shields and/or full face respirators.  
Face shield and safety glasses. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin protection**

Protective gloves, such as nitrile gloves.

**Body protection**

Wear protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Respiratory protection**

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Environmental exposure controls**

Do not let product enter drains. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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**SECTION 9: Physical and chemical properties and safety characteristics**

Physical state	Liquid
Appearance	Liquid
Color	Clear
Odor	Pungent
Odor threshold	No data available.
pH	No data available
Melting point/freezing point	-24C/ -11.2F
Boiling point or initial boiling point and boiling range	No data available
Flash point	158C/316F
Evaporation rate	>1 (ether=1)
Flammability	High
Lower and upper explosion limit/flammability limit	Upper Limit: 9.5% at 25 °C Lower Limit:.9% at 25 °C
Vapor pressure	.00246 pa at 20C
Relative vapor density	No data available.
Density and/or relative density	1.006
Solubility	Immiscible
Partition coefficient n-octanol/water (log value)	No data available.
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic viscosity	No data available.
Explosive properties	No data available.
Oxidizing properties	No data available.

**Particle characteristics**

No data available.

**Supplemental information regarding physical hazard classes**

No data available.

**Further safety characteristics (supplemental)**

Vol. % Solids: 26.19  
Wt. % Volatiles: 73.87  
Actual VOC - g/mL (lb/gal): 704.92 (5.88)  
Regulatory VOC - g/mL (lb/gal): 704.92 (5.88)

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Stable under recommended conditions of storage and handling. Forms explosive mixtures with air on intense heating. A range from approx. 15 Kelvin below the flash point is to be rated as critical.

### 10.2 Chemical stability

This product is chemically stable under normal conditions of use

### 10.3 Possibility of hazardous reactions

No dangerous or polymerization reactions will not occur under normal conditions of use.

---Possibility of hazardous reactions:----

can decompose violently in contact with: Water

Release of: Carbon dioxide (CO<sub>2</sub>)

Risk of explosion with: Alcohols with Bases

Exothermic reaction with: Alcohols, Amides, Amines, Oxidizing agents, Strong acids and strong bases, Mercaptans, Phenols

### 10.4 Conditions to avoid

Contact with water and incompatible materials. Sources of ignition. Exposure to heat.

### 10.5 Incompatible materials

Nonferrous metals, Copper, Copper alloys, Mild steel, Zinc

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Toluene: Rubber, various plastics

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N-Butyl acetate: Strong acids, Strong bases, Strong oxidizing agents, Strong reducing agents

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XYLENES (MIXED): Strong oxidizing agents, Strong acids, Nitrogen oxides (NO<sub>x</sub>), Alkalis, Plastics, Reducing agent

### 10.6 Hazardous decomposition products

See section 5

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## SECTION 11: Toxicological information

### Information on toxicological effects

#### Acute toxicity

Likely Routes of Exposure: Eye contact. Skin contact. Inhalation. Ingestion

Symptoms (including delayed and immediate effects):

Inhalation: May cause respiratory irritation. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion: May cause gastrointestinal irritation. Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

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Acute toxicity

LD50 Oral - Rat - male - 746 mg/kg (OECD Test Guideline 401)

LC50 Inhalation - Rat - male and female - 4 h - 0.124 mg/l - vapor (OECD Test Guideline 403)

LD50 Dermal - Rat - male and female - > 7,000 mg/kg (OECD Test Guideline 402)

## Skin corrosion/irritation

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## Toluene:

LD50 Oral - Rat - male - 5,580 mg/kg (Tested according to Directive 92/69/EEC.)

LC50 Inhalation - Rat - male and female - 4 h - 25.7 mg/l (OECD Test Guideline 403)

LD50 Dermal - Rabbit - &gt; 5,000 mg/kg Remarks: (ECHA)

No data available

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## XYLENES (MIXED):

Acute inhalation toxicity: LC50 (rat, male): 6700ppm, Exposure time: 4 h,

Assessment: The component/mixture is moderately toxic after short term inhalation

Acute dermal toxicity: LD50 (Rabbit): 1,700 mg/kg Assessment: the component/mixture is moderately toxic after single contact with skin

ATE (inhalation, gaseous) of mixture: 1986.75 ppmv

ATE (inhalation, dust/mist) of mixture: 1.41 mg/l

**Skin corrosion/irritation**

May cause skin irritation. Signs/symptoms may include localized redness, swelling, and itching.

Skin corrosion/irritation Skin - Rabbit Result: Corrosive after 1 to 4 hours of exposure - 4 h (OECD Test Guideline 404)

Serious eye damage/eye irritation Eyes - Rabbit Result: Causes serious eye damage. (OECD Test Guideline 405)

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## XYLENES (MIXED):

Species: Rabbit Exposure time: 24 h Result: Irritating to skin

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## Toluene:

Skin - Rabbit Result: irritating - 4 h Remarks: (ECHA)

**Serious eye damage/irritation**

Eyes - Rabbit Result: Causes serious eye damage. (OECD Test Guideline 405)

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XYLENES (MIXED): Species: Rabbit Result: Irritating to eyes

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Toluene: Eyes - Rabbit Result: slight irritation (OECD Test Guideline 405)

**Respiratory or skin sensitization**

Maximization Test - Guinea pig Result: positive (OECD Test Guideline 406)

Sensitization test: - Guinea pig Result: positive

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XYLENES (MIXED): May be fatal if swallowed and enters airways.

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Toluene: Maximization Test - Guinea pig Result: negative (Regulation (EC) No. 440/2008, Annex, B.6)

**Germ cell mutagenicity**

Test Type: Ames test; Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Result: negative Remarks: (ECHA)

Test Type: In vitro mammalian cell gene mutation test; Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Result: negative Remarks: (ECHA)

-----

## Toluene:

Test Type: In vitro mammalian cell gene mutation test; Test system: Mouse Lymphoma test Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative

Test Type: Ames test; Test system: S. typhimurium Metabolic activation: with and without metabolic activation Method: Mutagenicity Result: negative

**Carcinogenicity**

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

-----

N-Butyl acetate:

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH

-----

Toluene:

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

-----

XYLENES (MIXED):

IARC Group 2B: Possibly carcinogenic to humans

100-41-4 \*\*Ethylbenzene

98-82-8 \*\*Cumene

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

**Reproductive toxicity**

No data available

-----

Toluene: Suspected of damaging fertility or the unborn child

**Summary of evaluation of the CMR properties**

No data available.

-----

N-Butyl acetate:

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACG

-----

Toluene: \*TOXICITY:

typ. dose mode specie amount units other

TCLo ihl hmn 200 ppm

TCLo ihl man 100 ppm

LD50 orl rat 5000 mg/kg

# SAFETY DATA SHEET

HIT.7425-4 HIT.7425-16  
Primer Activator

LCLo ihl rat 4000 ppm/4H  
LD50 ipr rat 1332 mg/kg  
LD50 unr rat 6900 mg/kg  
LC50 ihl mus 5320 ppm/8H  
LD50 ipr mus 640 mg/kg  
LD50 unr mus 2000 mg/kg  
LD50 skn rbt 12124 mg/kg  
LCLo ihl gpg 1600 ppm  
LDLo scu frg 920 mg/kg  
LDLo orl hmn 50 mg/kg  
LD50 ivn rat 1960 mg/kg  
LD50 scu mus 2250 mg/kg  
LDLo ivn rbt 130 mg/kg  
LCLo ihl rbt 55000 ppm/40M  
LDLo ipr gpg 4681 mg/kg  
LDLo ipr mam 1750 mg/kg

\*AQTX/TLM96: Not available

\*SAX TOXICITY EVALUATION:

THR: Poison by intraperitoneal route. Moderately toxic by intravenous, subcutaneous and possibly other routes. Mildly toxic by inhalation.

An experimental teratogen. Human systemic effects by inhalation. Experimental reproductive effects.

Mutagenic data. A human eye irritant. An experimental skin and severe eye irritant. In the few cases of acute poisoning reported, the effect has been that of a narcotic, the workman passing through a stage of intoxication into one of coma. Recovery following removal from exposure has been the rule.

A common air contaminant.

\*CARCINOGENICITY:

Review:

IARC Cancer Review: Human Inadequate Evidence

IARC Cancer Review: Animal Inadequate Evidence

IARC: Not classifiable as a human carcinogen (Group 3) [610]

Status: NTP Carcinogenesis Studies (Inhalation); No Evidence: Male and Female Rat, Male and Female Mouse [620]

\*MUTATION DATA: See RTECS printout for data

\*TERATOGENICITY: See RTECS printout for data

\*STANDARDS, REGULATIONS & RECOMMENDATIONS:

OSHA: Federal Register (1/19/89) and 29 CFR 1910.1000 Subpart Z

Transitional Limit: PEL-TWA 200 ppm; Ceiling Limit 300 ppm; Peak 500 ppm/10M [015,327,545,610]

Final Limit: PEL-TWA 100 ppm; STEL 150 ppm [015,545,610]

ACGIH: TLV-TWA 100 ppm; STEL 150 ppm [015,415,421,610]

NIOSH Criteria Document: Recommended Exposure Limit to this compound-air: TWA 100 ppm; Ceiling Limit 200 ppm/10M [015,610]

NFPA Hazard Rating: Health (H): 2, Flammability (F): 3, Reactivity (R): 0

H2: Materials hazardous to health, but areas may be entered freely with full-faced mask self-contained breathing apparatus which provides eye protection (see NFPA for details).

F3: Materials which can be ignited under almost all normal temperature conditions (see NFPA for details).

R0: Materials which are normally stable even under fire exposure conditions and which are not reactive with water (see NFPA for details).

\*OTHER TOXICITY DATA:

Skin and Eye Irritation Data:

eye-hmn 300 ppm

skn-rbt 435 mg MLD

skn-rbt 20 mg/24H MOD

skn-rbt 500 mg MOD

eye-rbt 870 ug MLD

eye-rbt 2 mg/24H SEV

eye-rbt 100 mg/30S rns MLD

Review: Toxicology Review-7

Standards and Regulations: DOT-Hazard: Flammable liquid; Label: Flammable liquid

Status: EPA Genetox Program 1988, Negative: Cell transform.-SA7/SHE; In vitro SCE-human

EPA Genetox Program 1988, Negative: Sperm morphology-mouse

EPA Genetox Program 1988, Inconclusive: E coli polA without S9

EPA TSCA Chemical Inventory, 1986

EPA TSCA Test Submission (TSCATS) Data Base, January 1990

NIOSH Analytical Methods: see Hydrocarbons, Aromatic, 1501;

Hydrocarbons, BP 36-126 C, 1500

NIOSH Analytical Methods: see Toluene, 4000; 2-Butanone, Ethanol, and

Toluene in blood, 8002

EPA TSCA 8(a) Preliminary Assessment Information, Final Rule

EPA TSCA Section 8(e) Status Report 8EHQ-0680-0345

EPA TSCA Section 8(e) Status Report 8EHQ-1080-0368

EPA TSCA Section 8(e) Status Report 8EHQ-0278-0079 P

IDLH value: 2000 ppm [071,371]

----

**XYLENES (MIXED):**

IARC Group 2B: Possibly carcinogenic to humans

100-41-4 \*\*Ethylbenzene

98-82-8 \*\*Cumene

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen

#### **STOT-single exposure**

Inhalation - May cause respiratory irritation. - Respiratory system

----

N-Butyl acetate: 123-86-4: Target Organs: Central Nervous system Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with narcotic effects

----

Toluene: May cause drowsiness or dizziness. - Central nervous system

----

**XYLENES (MIXED):** 1330-20-7: Assessment: May cause respiratory irritation

#### **STOT-repeated exposure**

No data available

----

Toluene: May cause damage to organs through prolonged or repeated exposure. - Central nervous system

----

**XYLENES (MIXED):**

1330-20-7: Target Organs: Central nervous system, Kidney, Liver Assessment: The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

#### **Aspiration hazard**

No data available

----

Toluene: May cause pulmonary edema and pneumonitis

----

**XYLENES (MIXED):** 1330-20-7: May be fatal if swallowed and enters airways.

#### **Additional information**

Stability in water - 5 - 10 min at 20 °C Remarks: Hydrolyzes on contact with water.

----

HEXAMETHYLENE DIISOCYANATE: \*TOXICITY:

# SAFETY DATA SHEET

HIT.7425-4 HIT.7425-16  
Primer Activator

typ. dose mode specie amount units other

LD50 orl rat 738 mg/kg

LCLo ihl rat 60 mg/m<sup>3</sup>/4H

LD50 orl mus 350 mg/kg

LC50 ihl mus 30 mg/m<sup>3</sup>

LD50 ivn mus 5600 ug/kg

LD50 skn rbt 593 mg/kg

\*AQTX/TLM96: Not available

\*SAX TOXICITY EVALUATION:

THR: Poison by inhalation and intravenous routes. Moderately toxic by ingestion and skin contact.

\*CARCINOGENICITY: Not available

\*MUTATION DATA: Not available

\*TERATOGENICITY: Not available

\*STANDARDS, REGULATIONS & RECOMMENDATIONS:

OSHA: None

ACGIH: TLV-TWA 0.005 ppm [015,415,421,610]

NIOSH Criteria Document: Recommended Exposure Limit to this type of compound-air: 10H TWA 0.005 ppm;

Ceiling Limit 0.02 ppm/10M [015]

NFPA Hazard Rating: Health (H): None Flammability (F): None Reactivity (R): None

\*OTHER TOXICITY DATA:

Standards and Regulations: DOT-IMO: Poison B; Label: Poison

Status: EPA TSCA Chemical Inventory, 1989

EPA TSCA Test Submission (TSCATS) Data Base, April 1990

OSHA Analytical Method #42

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N-Butyl acetate:

Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Concentrations substantially above TLV value may cause narcotic effects Solvents may degrease the skin

-----

Toluene: RTECS: XS5250000

Drowsiness, irritant effects, Dizziness, Convulsions, Headache, Nausea, Vomiting, Circulatory collapse, somnolence, inebriation, Unconsciousness, respiratory arrest, CNS disorders, respiratory paralysis, death To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. Stomach - Irregularities - Based on Human Evidence

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MESITYLENE: guinea pig LDLo intraperitoneal 1303mg/kg (1303mg/kg) AMA Archives of Industrial Hygiene and Occupational Medicine. Vol. 9, Pg. 227, 1954.

human TCLo inhalation 10ppm (10ppm) PERIPHERAL NERVE AND SENSATION: SENSORY CHANGE INVOLVING PERIPHERAL NERVE BEHAVIORAL: SOMNOLENCE (GENERAL DEPRESSED ACTIVITY)

LUNGS, THORAX, OR RESPIRATION: STRUCTURAL OR FUNCTIONAL CHANGE IN TRACHEA OR BRONCHI Zeitschrift fuer Unfallmedizin und Berufskrankheiten. Revue de Medecine des Accidents et des Maladies Professionnelles. Vol. 49, Pg. 265, 1956.

Link to PubMed

rat LC50 inhalation 24gm/m<sup>3</sup>/4H (24000mg/m<sup>3</sup>)

Gigiena i Sanitariya. For English translation, see HYSAAV. Vol. 44(5), Pg. 15, 1979.

-----

XYLENES (MIXED):

\*TOXICITY:

typ. dose mode specie amount unit other

TCLo ihl hmn 200 ppm

LCLo ihl man 10000 ppm/6H

LD50 orl rat 4300 mg/kg

LC50 ihl rat 5000 ppm/4H

LD50 scu rat 1700 mg/kg

LD50 ipr mus 1548 mg/kg

LDLo ipr gpg 2000 mg/kg

# SAFETY DATA SHEET

HIT.7425-4 HIT.7425-16  
Primer Activator

LDLo ipr mam 2000 mg/kg

LCLo ihl gpg 450 ppm

LDLo orl hmn 50 mg/kg

\*AQTX/TLM96: 100-10 ppm

\*SAX TOXICITY EVALUATION:

THR = MODERATE via inhalation and oral routes.

\*CARCINOGENICITY:

Review:

IARC Cancer Review: Human Inadequate Evidence

IARC Cancer Review: Animal Inadequate Evidence

IARC: Not classifiable as a human carcinogen (Group 3) [610]

Status: NTP Carcinogenesis Studies (Gavage); No Evidence: Male and Female Rat, Male and Female Mouse [620]

\*MUTATION DATA:

test lowest dose | test lowest dose

----- | -----

cyt-smc 1 mmol/tube |

\*TERATOGENICITY:

Reproductive Effects Data:

TCLo: ihl-rat 1000 mg/m<sup>3</sup>/24H (9-14D preg)

TCLo: ihl-rat 50 mg/m<sup>3</sup>/6H (1-21D preg)

TCLo: ihl-rat 600 mg/m<sup>3</sup>/24H (7-15D preg)

TDLo: orl-mus 20600 ug/kg (6-15D preg)

TCLo: ihl-mus 4000 ppm/6H (6-12D preg)

TDLo: orl-mus 31 mg/kg (6-15D preg)

TCLo: ihl-mus 2000 ppm/6H (6-12D preg)

\*STANDARDS, REGULATIONS & RECOMMENDATIONS:

OSHA: Federal Register (1/19/89) and 29 CFR 1910.1000 Subpart Z Transitional Limit: PEL-TWA 100 ppm [610]

Final Limit: PEL-TWA 100 ppm; STEL 150 ppm [610]

ACGIH: TLV-TWA 100 ppm; STEL 150 ppm [610]

NIOSH Criteria Document: Recommended Exposure Limit to this compound-air: TWA 100 ppm; Ceiling Limit 200 ppm/10M [015,610]

NFPA Hazard Rating: Health (H): 2 Flammability (F): 3 Reactivity (R): 0

H2: Materials hazardous to health, but areas may be entered freely with full-faced mask self-contained breathing apparatus which provides eye protection (see NFPA for details).

F3: Materials which can be ignited under almost all normal temperature conditions (see NFPA for details).

R0: Materials which are normally stable even under fire exposure conditions and which are not reactive with water (see NFPA for details).

\*OTHER TOXICITY DATA:

Skin and Eye Irritation Data:

eye-hmn 200 ppm

skn-rbt 100% MOD

skn-rbt 500 mg/24H MOD

eye-rbt 87 mg MLD

eye-rbt 5 mg/24H SEV

Standards and Regulations: DOT-Hazard: Flammable liquid; Label: Flammable liquid

DOT-IMO: Flammable or Combustible liquid; Label: Flammable liquid

Status: NIOSH Analytical Methods: see hydrocarbons, aromatic, 1501

EPA TSCA Chemical Inventory, 1986

EPA TSCA 8(a) Preliminary Assessment Information, Final Rule

EPA Genetox Program 1986, Negative: In vitro SCE-human lymphocytes;

In vitro SCE-human

EPA TSCA Test Submission (TSCATS) Data Base, December 1986

Meets criteria for proposed OSHA Medical Records Rule

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Cumene: human TClO inhalation 200ppm (200ppm) BEHAVIORAL: SOMNOLENCE (GENERAL DEPRESSED ACTIVITY)  
BEHAVIORAL: ANTIPSYCHOTIC BEHAVIORAL: IRRITABILITY "Handbook of Organic Industrial Solvents," 2nd ed., Chicago, National Assoc. of Mutual Casualty Companies, 1961Vol. 2, Pg. 39, 1961.  
mouse LC50 inhalation 10gm/m<sup>3</sup>/7H (10000mg/m<sup>3</sup>) LIVER: MULTIPLE EFFECTS KIDNEY, URETER, AND BLADDER: CHANGES IN BOTH TUBULES AND GLOMERULI  
BLOOD: CHANGES IN SPLEEN Journal of Industrial Hygiene and Toxicology. Vol. 26, Pg. 264, 1944.  
mouse LD50 oral 12750mg/kg (12750mg/kg) *Gigiena i Sanitariya*. For English translation, see HYSAAV. Vol. 36(9), Pg. 18, 1971.  
rabbit LD50 skin 12300uL/kg (12.3mL/kg) *AMA Archives of Industrial Hygiene and Occupational Medicine*. Vol. 4, Pg. 119, 1951.  
rat LClO inhalation 8000ppm/4H (8000ppm) *AMA Archives of Industrial Hygiene and Occupational Medicine*. Vol. 4, Pg. 119, 1951.  
rat LD50 oral 1400mg/kg (1400mg/kg) GASTROINTESTINAL: GASTRITIS *AMA Archives of Industrial Health*. Vol. 14, Pg. 387, 1956.

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## SECTION 12: Ecological information

### Toxicity

Toxicity to algae static test ErC50 - *Desmodesmus subspicatus* (green algae) - > 77.4 mg/l - 72 h (OECD Test Guideline 201) Toxicity to bacteria

----Component: Hexamethylene Diisocyanate----

Endpoint Test Duration (hr) Species Value Source

LC50 96 Fish 22mg/L 1

EC50 72 Algae or other aquatic plants >77.4mg/L 2

NOEC 72 Algae or other aquatic plants 4.9mg/L 2

----

Toluene:

Toxicity to fish : Flow-through test LC50\_ Coho Salmon- 5.5mg/l - 96h Remarks: (ECHA)

Toxicity to daphnia and other aquatic invertebrates: EC50- *Ceriodaphnia dubia* (water flea) - 3.78 mg/l -48 h (US-EPA)

Toxicity to bacteria: Static test EC50-Bacteria- 84 mg/l-24h

----

XYLENES (MIXED): No data available on product

----

N-Butyl acetate: 123-86-4:

Toxicity to fish: LC50 (*Pimephales promelas* (fathead minnow)): 18 mg/l Exposure time: 96 h Test Type: flow-through test

Toxicity to daphnia and other aquatic invertebrates : EC50 (*Daphnia magna* (Water flea)): 44 mg/l Exposure time: 48 h Test Type: static test

Acute aquatic toxicity- Assessment: Harmful to aquatic life.

Chronic aquatic toxicity- Assessment: This product has no known ecotoxicological effects.

### Persistence and degradability

Biodegradability aerobic - Exposure time 28 d Result: 42 % - Not readily biodegradable. (OECD Test Guideline 301F)

----Water/Soil Persistence, Persistence Air---

hexamethylene diisocyanate polymer--- Water/Soil/Air: HIGH

hexamethylene diisocyanate--- Water/Soil/Air: LOW

----

Toluene: Biodegradability: aerobic - Exposure time 20 d Result: 86%- Readily biodegradable Remarks: (IUCLID)

----

XYLENES (MIXED): No data available on product

----

N-Butyl acetate: No data available

**Bioaccumulative potential**

hexamethylene diisocyanate polymer LOW (LogKOW = 7.5795)

hexamethylene diisocyanate LOW (LogKOW = 3.1956)

-----

Toluene:

Bioaccumulation: Leuciscus idus )Golden orfe)- 3d - 0.05 mg/l(Toluene)

Bioconcentration factor (BCF):90

-----

XYLENES (MIXED):

98-82-8 : Partition coefficient: log Pow 3.55 (23C)

**Mobility in soil**

hexamethylene diisocyanate polymer LOW (KOC = 18560000)

hexamethylene diisocyanate LOW (KOC = 5864)

**Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

**Other adverse effects**

N-Butyl acetate:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life.

-----

Toluene: No data available

-----

XYLENES (MIXED):

Ozone-Depletion Potential: Regulation: 40 CFR Protection of Environment: Part 82 Protection of Stratospheric Ozone- CAA section 602 Class I substances

Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

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**SECTION 13: Disposal considerations****Disposal methods****Product disposal**

Waste material must be disposed of in accordance with the national and local regulations.

Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

**Packaging disposal**

Refer to section below Waste Treatment.

**Waste treatment**

Containers may still present a chemical hazard/ danger when empty.

If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorized landfill.

Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

**Sewage disposal**

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Management Authority for disposal. Bury residue in an authorized landfill. Recycle containers if possible, or dispose of in an authorized landfill.

**Other disposal recommendations**

Must remain in a dry environment: Stability in water - 5 - 10 min at 20 °C Remarks: Hydrolyzes on contact with water.

---

**SECTION 14: Transport information****DOT (US)**

UN Number: 1263

Class: 3

Packing Group: III

Proper Shipping Name: Paint Related Material

Reportable quantity (RQ): 331.87 lbs / 150.67 kg [41.834 gals / 158.36 L]. Package sizes shipped in quantities less than product RQ are not subject to the RQ transportation requirements

Marine pollutant:

Poison inhalation hazard:

**IMDG**

UN Number: UN1263

Class: 3

Packing Group: II

EMS Number: F-E, S-E

Proper Shipping Name: Paint Related Material

**IATA**

UN Number: UN1263

Class: 3

Packing Group: II

Proper Shipping Name: Paint Related Material

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**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations specific for the product in question**

California Prop. 65 Components

This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Chemical name: Toluene CAS number: 108-88-3

Chemical name: Toluene

CAS number: 108-88-3

01/01/1991 - Developmental toxicity

08/07/2009 - Female reproductive toxicity (de-listed 03/07/2014)

01/01/1991 - developmental

08/07/2009 - female

# SAFETY DATA SHEET

HIT.7425-4 HIT.7425-16  
Primer Activator

Chemical name: Cumene CAS number: 98-82-8  
04/06/2010 - Cancer

WARNING: This product can expose you to chemicals including \*\*Ethylbenzene, \*\*Cumene, \*\*Benzene, \*\*Naphthalene, which is/are known to the State of California to cause cancer, and \*\*Toluene, \*\*Benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## Canadian Domestic Substances List (DSL)

Chemical name: Hexane, 1,6-diisocyanato-, homopolymer CAS: 28182-81-2

Chemical name: Acetic acid, butyl ester CAS: 123-86-4

Chemical name: Hexane, 1,6-diisocyanato- CAS: 822-06-0

Chemical name: Benzene, methyl- CAS: 108-88-3

Chemical name: Propanol, 1(or 2)-methoxy-, acetate CAS: 84540-57-8

Chemical name: Benzenesulfonyl isocyanate, 4-methyl- CAS: 4083-64-1

Chemical name: Benzene, 1,2,4-trimethyl- CAS: 95-63-6

Chemical name: Benzene, 1,3,5-trimethyl- CAS: 108-67-8

Chemical name: Benzene, dimethyl- CAS: 1330-20-7

Chemical name: Benzene, (1-methylethyl)- CAS: 98-82-8

## Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

123-86-4 n-Butyl acetate

## Clean Air Act, Section 111 (40 CFR 60.489) (SOCMI / VOC)

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

1330-20-7 Mixed xylenes

100-41-4 \*\*Ethylbenzene

## Clean Air Act, Section 112 (40 CFR 61) (HAP)

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

100-41-4 \*\*Ethylbenzene

## Clean Water Act

The following Hazardous Substances are listed under the U.S. CleanWater Act, Section 311, Table 116.4A:

123-86-4 n-Butyl acetate

The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

123-86-4 n-Butyl acetate

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

## Clean Water Act Section 311, Table 116.4A (Hazardous Substance)

The following Hazardous Substances are listed under the U.S. CleanWater Act, Section 311, Table 116.4A:

1330-20-7 Mixed xylenes

100-41-4 \*\*Ethylbenzene

## Clean Water Act, Section 307 (toxic pollutants)

This product contains the following toxic pollutants listed under the U.S. Clean Water Act Section 307

100-41-4 \*\*Ethylbenzene

## Clean Water Act, Section 311, Table 117.3 (Hazardous Chemical)

The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

1330-20-7 Mixed xylenes

100-41-4 \*\*Ethylbenzene

## EPCRA CERCLA RQ

# SAFETY DATA SHEET

HIT.7425-4 HIT.7425-16  
Primer Activator

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Mixed xylenes	1330-20-7	100	102
**Ethylbenzene	100-41-4	1000	2857

## Massachusetts Right To Know Components

n-Butyl acetate CAS number: 123-86-4  
Chemical name: Hexamethylene-1,6-diisocyanate CAS number: 822-06-0  
Chemical name: Toluene CAS number: 108-88-3  
Chemical name: 1,2,4-Trimethylbenzene CAS number: 95-63-6  
Chemical name: Xylene (mixed isomers) CAS number: 1330-20-7  
Chemical name: Cumene CAS number: 98-82-8  
1330-20-7 Mixed xylenes  
100-41-4 \*\*Ethylbenzene  
71-43-2 \*\*Benzene

## New Jersey Right To Know Components

n-Butyl acetate CAS number: 123-86-4  
Common name: HEXAMETHYLENE DIISOCYANATE CAS number: 822-06-0  
Chemical name: Toluene CAS number: 108-88-3  
Common name: PSEUDOCUMENE CAS number: 95-63-6  
Common name: XYLENES CAS number: 1330-20-7  
Common name: CUMENE CAS number: 98-82-8

## Pennsylvania Right To Know Components

n-Butyl acetate CAS number: 123-86-4  
Chemical name: Toluene CAS number: 108-88-3  
Chemical name: Pseudocumene CAS number: 95-63-6  
Chemical name: Benzene, dimethyl-CAS number: 1330-20-7  
Chemical name: Benzene, (1-methylethyl)- CAS number: 98-82-8  
1330-20-7 Mixed xylenes  
100-41-4 \*\*Ethylbenzene  
98-82-8 \*\*Cumene

## SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

## SARA 311/312 Hazards

Acute Health Hazard, Fire Hazard, Acute Health Hazard, Chronic Health Hazard, Acute toxicity (any route of exposure), Skin corrosion or irritation, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Aspiration hazard

## SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

Toluene CAS-No.108-88-3 Revision Date 2007-07-01  
1330-20-7 Mixed xylenes  
100-41-4 \*\*Ethylbenzene

## Toxic Substances Control Act (TSCA) Inventory

On TSCA Inventory

## WHMIS Classification

B2: Flammable liquid

## 15.2 Chemical Safety Assessment

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

**HMIS Rating**

Health	3
Flammability	3
Physical hazard	0
Personal protection	G

**NFPA Rating**

Health hazard	3
Fire hazard	3
Reactivity hazard	0
Special hazard	

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**SECTION 16: Other information**

REVISION 2.0-01: Updated verbaige to be consistant with newer releases.

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Version 2.0 REV 01

**16.1 Further information/disclaimer**

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements  
Date of previous issue 5/1/2023

**16.2 Preparation information**

The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its affiliates or subsidiaries assumes any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our SDS are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated SDS for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, face mask, fume hood). For proper handling and disposal, always comply with federal, state and local regulations.