



HIGH TECK TECHNICAL DATA SHEETS

**54000/54001 SERIES
LACQUER PRIMER SURFACER**
54000-1(4) GRAY 54001-1(4) BLACK

TECHNICAL DATA SHEET & PROCESS GUIDE

PRODUCT#

HT-54000
HT-54001

DESCRIPTION

LACQUER PRIMER SURFACER GREY
LACQUER PRIMER SURFACER BLACK

ACTIVATOR

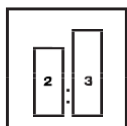
N/A

DOES NOT REQUIRE AN ACTIVATOR



DESCRIPTION

HT-54000/54001 are high quality lacquer primers that are easy to spray and sand, with good build and performance.



MIXING

HT-54000/54001 **TO** VOC Compliant Thinner
2 Parts 3 Parts



APPLICATION

Apply 2-3 wet coats, allowing a 10-15 minute flash between coats at 77°F.

Important Note: Galvanized steel, bare metal and aluminum are required to be properly cleaned, sanded and treated prior to applying any primer surfacer. To obtain maximum performance always treat bare metal with a quality metal conditioning system.



DRYING AT 77° F.

TO FLASH	5-10 MINUTES
TO SAND	30 MINUTES
TO TOPCOAT	30 MINUTES

TECHNICAL DATA

Viscosity:	18 - 20 Seconds	(HT-54000)	18 - 20 Seconds	(HT-54001)
Weight Solids:	21.14%	(HT-54000)	17.18%	(HT-54001)
Film Build:	0.6 - 0.8 mils	(HT-54000)	0.6 - 0.8 mils	(HT-54001)
Coverage:	206.9 sq. ft.	(HT-54000)	151.6 sq. ft.	(HT-54001)

Manufacturer's Exclusive Limited Warranty

For Industrial use only by professional, trained personnel using proper safety protective equipment. Not for sale to, or use by, the general public. Manufacturer warrants that its products are free from defect in material and workmanship at the time of sale. In the event that any product is proved by objective testing and analysis to have been defective at the time of sale, upon the return of the defective product, the manufacturer shall replace the product at no cost, excluding the shipping costs, as the exclusive remedy. This warranty does not cover damage caused by accident, misuse, improper application, improper combination of products or tampering. ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES.

NOTE: Refinish Solutions products are not recommended for use in temperatures below 60° F.

Use below these temperatures will effect dry times and performance.

FOR INDUSTRY USE ONLY

Read SDS Before Use

Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public. **SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**