



HIGH TECK TECHNICAL DATA SHEETS

54100/54101 SERIES
LOW VOC LACQUER PRIMER SURFACER
54100-1(4) GRAY 54101-1(4) BLACK

TECHNICAL DATA SHEET & PROCESS GUIDE

PRODUCT#

HT-54100
HT-54101

DESCRIPTION

LOW VOC LACQUER PRIMER SURFACER GRAY
LOW VOC LACQUER PRIMER SURFACER BLACK

ACTIVATOR

N/A

DOES NOT REQUIRE
AN ACTIVATOR

REDUCER



DESCRIPTION

HT-54100/54101 Low VOC Lacquer Primer Surfacers are high quality one component primer surfacers that are fast drying, easy sanding and are 2.1lbs/gal VOC compliant. HT-54100/54101 provides great value for many applications.



MIXING

1 Part HT-54100/54101 TO 1 Part Low VOC Reducer



APPLICATION

Apply 1-3 wet coats, allowing a 5-10 minute flash between coats at 77°F.

Important Note: Galvanized steel, bare metal and aluminum are required to be properly cleaned, sanded and treated prior to applying any primer surfacer. To obtain maximum performance always treat bare metal with a quality metal conditioning system.



DRYING AT 77° F.

TO FLASH	5-10 MINUTES
TO SAND	30 MINUTES
TO TOPCOAT	30 MINUTES



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TECHNICAL DATA

V.O.C. as Delivered:	Regulatory VOC in LBS./GAL.	Regulatory VOC in G./L.	Material VOC in LBS./GAL.	Material VOC in G./L.
HT-54100/54101	2.1	247	0.6	71
ZERO VOC REDUCER	0.0	0	0.0	0
V.O.C. (RTS):				
HT-54100/54101				
ZERO VOC REDUCER	2.1	247	0.3	36

Manufacturer's Exclusive Limited Warranty

For Industrial use only by professional, trained personal using proper safety protective equipment. Not for sale to, or use by, the general public. Manufacturer warrants that its products are free from defect in material and workmanship at the time of sale. In the event that any product is proved by objective testing and analysis to have been defective at the time of sale, upon the return of the defective product, the manufacturer shall replace the product at no cost, excluding the shipping costs, as the exclusive remedy.

This warranty does not cover damage caused by accident, misuse, improper application, improper combination of products or tampering. ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES.

NOTE: Refinish Solutions products are not recommended for use in temperatures below 60° F.

Use below these temperatures will effect dry times and performance.

FOR INDUSTRY USE ONLY

Read SDS Before Use

Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.