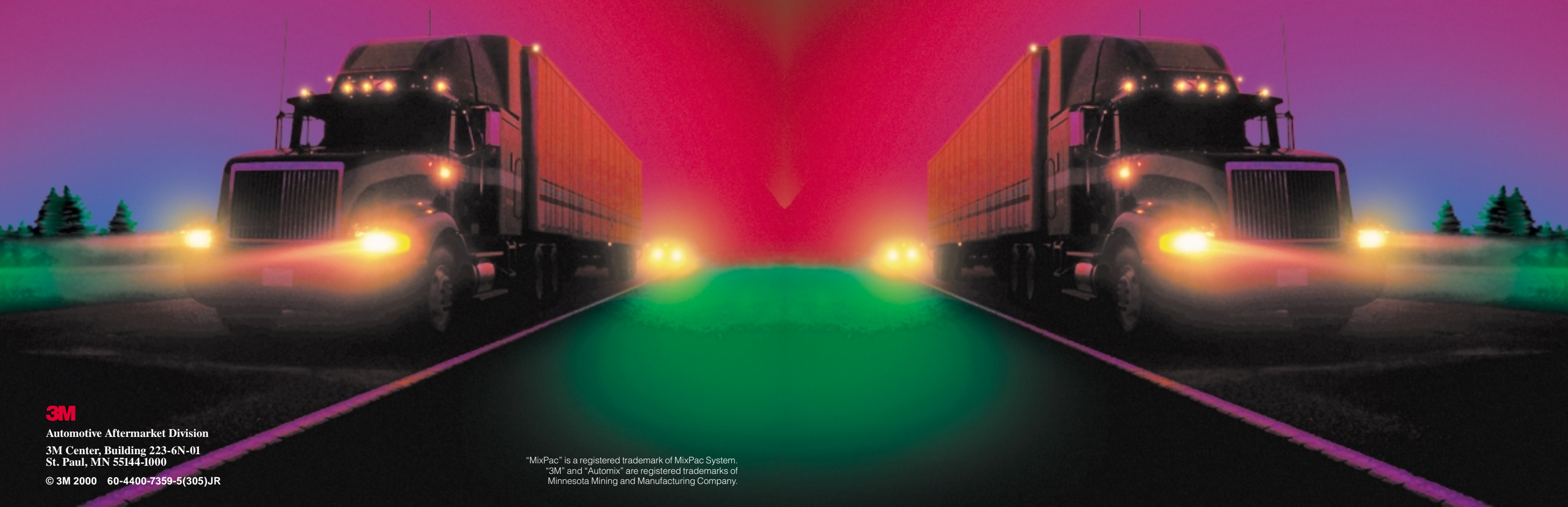


**3M** *Automix*<sup>™</sup>  
TRUCK • LINE



The Only NASCAR Officially Licensed  
Adhesives, Coatings & Sealants



**3M**

Automotive Aftermarket Division

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St. Paul, MN 55144-1000

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OEM  
Approved\*



\*OEM Approved Part Numbers: 08270, 08271, 08272, 08273, 08277

Introducing the 3M™  
**AUTOMIX™ TRUCK LINE,**  
a complete offering of  
**Adhesives, Coatings and**  
**Sealants to meet the**  
**demanding requirements**  
**of the truck collision**  
**repair industry.**

Truck repair specialists now have available from 3M a complete line of products to meet their everyday repair needs. 3M offers you a product line developed to meet the demands in the truck industry. This new line includes tested and proven technology used everyday at the OEM level from adhesives for panel attachment to some of

the industry's most durable and easiest sanding filler materials making your cosmetic repairs EZ.

This new system is formulated to meet the heavy-duty truck industry's work and cure time needs. Along with the automatic mixing and professional applicator gun, this complete product line makes it one of the most convenient and flexible offerings available in the market.

You can count on 3M to help deliver the results your customers demand—with the 3M quality that's been the trusted choice of professionals for nearly a century.

**3M™ AUTOMIX™ TRUCK LINE SYSTEM—**  
**ALL THE PRODUCTS YOU NEED WITH**  
**THE CONVENIENCE OF A SINGLE GUN.**

3M HELP LINE: 1-888-663-1394

SMC/FRP FIBERGLASS REPAIR

3M™ AUTOMIX™ TRUCK LINE SMC/FIBERGLASS REPAIR ADHESIVE-1 (Part No. 08270)

- Two-part urethane used to bond backup strips to SMC and FRP (traditional fiberglass).

  - Automatic mixing
  - Excellent sag resistance
  - Fast work time for small backup strips and patch applications
- Achieves maximum work strength fast
  - Work time = 1.5 minutes
  - Clamp time = 5 minutes
  - Cure time = 10 minutes

PART NO.	NET WT.	UNITS/CASE
08270	400 mL syringe	6

3M™ AUTOMIX™ TRUCK LINE SMC/FIBERGLASS REPAIR ADHESIVE-3 (Part No. 08271, 08267)

- Two-part urethane used to bond backup strips and patches to SMC and FRP (traditional fiberglass).

  - Automatic mixing
  - Excellent sag resistance
  - Longer work time than Part No. 08270 for repairs requiring larger backup
- strips and patch applications

  - Excellent for bonding headlight buckets
  - Achieves maximum work strength fast
  - Work time = 3 minutes
  - Clamp time = 10 minutes
  - Cure time = 30 minutes

PART NO.	NET WT.	UNITS/CASE
08271	400 mL syringe	6
08267	600 mL syringe	6



SMC/FRP FIBERGLASS REPAIR

3M™ AUTOMIX™ TRUCK LINE SMC/FIBERGLASS REPAIR ADHESIVE-10 (Part No. 08272, 08268)

- Two-part urethane used to adhere SMC and FRP (traditional fiberglass) body panels to each other and to metal frames (metal must be primed with two part primer, P.N. 08278).

  - Automatic mixing
  - Excellent sag resistance
- Longer work time for bonding SMC and FRP (traditional fiberglass) fender and hood
  - Work time = 10 minutes
  - Clamp time = 30 minutes
  - Cure time = 60 minutes

PART NO.	NET WT.	UNITS/CASE
08272	400 mL syringe	6
08268	600 mL syringe	6



3M™ AUTOMIX™ TRUCK LINE SMC/FIBERGLASS REPAIR ADHESIVE-35 (Part No. 08273, 08269)

- Two-part urethane used to adhere SMC and FRP (traditional fiberglass) body panels to each other and to metal frames (metal must be primed with two part primer, P.N. 08278).

  - Automatic mixing
  - Excellent sag resistance
- Longer work time for bonding SMC and FRP (traditional fiberglass) fender and hood
  - Work time = 35 minutes
  - Clamp time = 2 hours
  - Cure time = 3 hours

PART NO.	NET WT.	UNITS/CASE
08273	400 mL syringe	6
08269	600 mL syringe	6

3M™ AUTOMIX™ TRUCK LINE SMC/FIBERGLASS REPAIR ADHESIVE-90 (Part No. 08274)

- Two-part epoxy used to bond Steel, Aluminum, SMC and FRP (traditional fiberglass) body panels to each other and to metal frames (no primer required).

  - Automatic mixing
  - Excellent sag resistance
- Longest work time for bonding large areas, i.e. hoods and roofs caps
  - Work time = 90 minutes
  - Clamp time = 4 hours
  - Cure time = 24 hours

PART NO.	NET WT.	UNITS/CASE
08274	400 mL syringe	6





# SMC/FRP FIBERGLASS REPAIR

## 3M™ AUTOMIX™ TRUCK LINE EZ SAND RIGID PARTS REPAIR (Part No. 08275, 08266)

Two-part epoxy used to repair SMC, FRP (traditional fiberglass) and other rigid plastic parts.

- Automatic mixing
- Designed to be used as a filler and adhesive
- Epoxy based for easy sanding

- Formulated for excellent feather edge
- Work time = 10 minutes
- Sand time = 30 minutes
- Cure time = 4 hours

PART NO.	NET WT.	UNITS/CASE
08275	400 mL syringe	6
08266	600 mL syringe	6



## 3M™ AUTOMIX™ ADHESIVE PRIMER (Part No. 08278)

A two-component epoxy coating designed for corrosion protection and increased adhesion to bare metal surfaces prior to the

application of 3M urethane bonding adhesives.

- Pot Life = 24 hours
- Allow to dry 1 hour before reapplying adhesive

PART NO.	NET WT.	1 EA./CASE
08278	1 Pint ea. Part	A+B 1

Not pictured

# SMC/FRP FIBERGLASS REPAIR

## 3M™ AUTOMIX™ TRUCK LINE FIBERGLASS MATTING ADHESIVE (Part No. 08277)

A low viscosity two-part urethane used to saturate fiberglass cloth when preparing backup patches. The self-leveling feature of 3M™ Automix™ Truck Line Fiberglass Matting Adhesive

can also be used for filling cracks, channels, and areas restricting/prohibiting the application of an adhesive bead.

- Work time = 10 minutes
- Sand time = 45 minutes

PART NO.	NET WT.	UNITS/CASE
08277	400 mL syringe	6



## 3M™ FIBERGLASS MAT (Part No. 05837)

Use with 3M™ Automix™ Truckline Fiberglass Matting Adhesive, Part No. 08277 to patch larger holes in metal, and cracks, tears, punctures and splits in SMC/FRP fiberglass panels.

- For reinforcing SMC/FRP fiberglass and metal repairs
- Excellent for large repairs where extra reinforcement is needed

PART NO.	SIZE/NET QTY.	UNITS/CASE
05837	8 sq. ft.	6

## 3M™ FIBERGLASS CLOTH (Part No. 05838)

For reinforcing SMC/ FRP (traditional fiberglass) repairs.

Saturate fiberglass with 3M™ Automix™ Truck Line

Fiberglass Matting Adhesive, Part No. 08277.

- 8 square feet per package
- Excellent for any backup repair – large or small

PART NO.	SIZE/NET QTY.	UNITS/CASE
05838	8 sq. ft.	6



PLASTIC REPAIR

3M™ AUTOMIX™ TRUCK LINE EZ SAND FLEXIBLE PARTS REPAIR (Part No. 08276)

- Two-part epoxy used to repair most plastic parts, including bumper covers, and other plastic body panels (not for use on SMC/fiberglass). Use 3M™ Automix™ Polyolefin Adhesion Promoter, Part No. 05907 for System II plastics.

  - Automatic mixing
  - Designed to be used as a filler and adhesive
- Epoxy based for easy sanding
  - Formulated for excellent feather edge
  - Flexible through a wide range of temperatures
  - Work time = 10 minutes
  - Sand time = 30 minutes
  - Cure time = 4 hours

PART NO.	NET WT.	UNITS/CASE
08276	400 mL syringe	6

3M™ AUTOMIX™ POLYOLEFIN ADHESION PROMOTER FOR TPO REPAIR (Part No. 5907)

- A specially designed adhesion promoter for use in all System II repairs. It is compatible with 3M™ Automix™ Truckline EZ Sand Flexible Parts Repair product Part No. 08276. Do not use for SMC/FRP repairs. Apply one light coat after each sanding step.
- Provides good adhesion of filler materials to TPO-type substrates (System II)
  - Easy to use and apply
  - Provides excellent feather-edge results on TPO
  - Applying heavy, wet coats can compromise adhesion
  - Dry time = 10 minutes

PART NO.	NET WT.	UNITS/CASE
05907	16 oz aerosol	6



SOLVENTS

3M™ SUPER FAST ADHESIVE CLEANER (Part No. 08215)

- Super-fast, high-strength solvent that quickly removes adhesives, bugs, grease/oils, overspray, silicones, waxes, and tars.

**NOTE:** VOC content = 849 grams/liter (7.08 lbs. per gallon). Composite partial pressure = 3.7 mmHg. Local air quality regulations may regulate or prohibit the use
- of surface preparation and cleanup materials based on VOC content. Consult your local air quality regulations.

  - Quickly removes tar, bugs, road film, paint overspray, and adhesive residue
  - This is a stronger version of Part Nos. 08984, 08986, and 08987

PART NO.	NET WT.	UNITS/CASE
08215	quart	6



3M™ PREP SOLVENT 70 (Part Nos. 08983 and 08973)

- A low-VOC, water-based solvent used to remove oil, wax, grease, and silicone from surfaces prior to coating.

  - Effectively cleans metal, primed metal, and painted surfaces prior to the application of primer or paint
- VOC content of 70 grams per liter
  - Currently meets the most stringent regulations (as of 10/22/97) governing VOC emissions of surface preparation solvents

PART NO.	NET WT.	UNITS/CASE
08983	gallon	4
08973	16 oz. spray applicator	12

3M™ GENERAL PURPOSE ADHESIVE CLEANER (Part Nos. 08984, 08986, and 08987)

- Specially blended solvent provides easy cleanup of most types of adhesives, bugs, grease/oils, overspray, silicones, waxes, and tars.

**NOTE:** Part Nos. 08984 and 08986 have a VOC content of 816 grams per liter (6.8 lbs. per gallon). Composite Partial Pressure = 4.81 mmHg. Part No. 08987 Aerosol has a VOC content of 738 grams per liter (6.16 lbs. per gallon). Local air
- quality regulations may regulate or prohibit the use of surface preparation and cleanup materials based on VOC content. Consult your local air quality regulations.

  - Will not harm most thoroughly cured automotive paint, vinyls, or fabrics when properly used
  - Quickly removes most waxes, road tars, grease, oil and similar materials

PART NO.	NET WT.	UNITS/CASE
08984	quart	6
08986	5 gallon	1
08987	15 oz. aerosol can	12



ACCESSORIES

MIXPAC® APPLICATOR GUN  
(Part No. 08280)

A pneumatic applicator gun designed for use with the 400 mL cartridges. 1:1 and 2:1 mixing ratios.

PART NO.	STYLE	UNITS/CASE
08280	Gun	1

3M™ AUTOMIX™ 3/8" MIXING NOZZLES  
(Part No. 08193)

3/8" nozzle for all 400 + 600 mL products.

PART NO.	SIZE/NET QTY.	UNITS/CASE
08193	3/8"	6

3M™ AUTOMIX™ TRUCK LINE SHOP RACK  
(Part No. 08281)

Shop rack for 400 ml offering conveniently stores 8 open cartridges.

To order or obtain pricing information, call your 3M Distributor or Shopware at 1-800-877-9344.

PART NO.	STYLE	UNITS/CASE
08281	Rack	6

